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NOTIFICATION OF ELECTION

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International application No. PCT/AU00/00036	Applicant's or agent's file reference
International filing date (day/month/year) 24 January 2000 (24.01.00)	Priority date (day/month/year) 09 June 1999 (09.06.99)
Applicant	
PRESTON, John, Clement	

1.	The designated Office is hereby notified of its election made:
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	in a notice effecting later election filed with the International Bureau on:
2.	The election X was
	was not
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<u> </u>	

The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland Authorized officer

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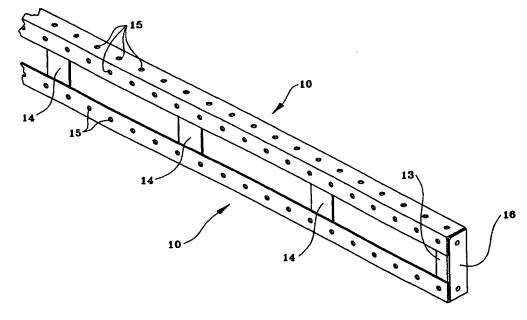
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For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: MULTI-PURPOSE STRUCTURAL COMPONENT



(57) Abstract: A fabricated structural component for skeletal framework of structures, having five substantially planar faces corresponding to five faces of an elongated rectangular prism, namely a front face, two side faces and two end faces, the component comprising two elongate rolled steel angle elements (10), and a plurality of discrete spacers (13, 14) extending between the angle elements, and end elements (16). Each flange of the angle element (10) is pierced by a plurality of equi-distanced fastener clearance holes (15), and the end elements (16) are pierced by two fastener clearance holes.



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MULTI-PURPOSE STRUCTURAL COMPONENT

Technical Field

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This invention relates to prefabricated structural components adapted to be assembled to form various demountable building and other structures.

Background Art

Toy construction kits are known wherein a plurality of identical components are provided adapted to be assembled together in a variety of ways to form models of a great variety of different articles and structures. Usually the individual components are adapted to be held together by inter-engaging formations providing some frictional restraint on disengagement. Alternatively specific coupling pieces adapted to be similarly engaged with two or more basic components may be provided. In some instances the structural integrity of the finished model depends upon the simultaneous inter-engagement of more than two components.

The present invention is not concerned with the assembly of model structures but rather with the assembly of full scale, load bearing, skeletal frameworks of buildings and engineering structures generally.

Therefore, possibly more relevant prior art is the well-known demountable scaffolding used for temporary ancillary structures at building construction sites. Such scaffolding comprises a multiplicity of basic tubular members and many and varied coupling elements for fastening the basic members together. Typically the coupling elements comprise clamps, pins extending through clearance holes in the members and temporarily held in place by cross-cotter pins, U-shaped straps on the members adapted to be aligned to receive wedges and other quick release, fastening devices. The coupling

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elements and the adaptations of the basic members of such scaffolding to their associated coupling elements frequently displays considerable ingenuity providing for the rapid assembly and disassembly of the scaffolding without the need for tools or anything but the most basic of tools, such as a hammer.

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Summary of Invention

The emphasis in prior known scaffolding is on the quick assembly and disassembly of individually lightweight members able to be manhandled into position. Thus, strength in the finished scaffolding is ensured by using a considerable number of closely spaced members. This renders conventional scaffolding components unsuitable for use in demountable structures that substantially replicate the load bearing, skeletal structures of finished buildings and the like.

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An object of the present invention is to provide multi-purpose, demountable and re-useable structural components that may be used in the construction of temporary buildings or other structures at construction sites adapted for habitation or normal use by building workers and others during the construction of permanent structures at the site in question.

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Typically the components of the invention may be used as columns and/or beams in demountable structures such as: protective pedestrian walkways adjacent to construction sites; site offices, possibly integrated with such walkways; multi-storey towers providing access and service facilities to the various floors of a multi-storey building under construction; garages; storage sheds; barracks; and like temporary building ancillaries required at civil engineering construction sites.

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According to one aspect, the invention consists in a fabricated structural component having five substantially planar faces corresponding to five faces of

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a an elongated rectangular prism, namely an elongated side face, including two longitudinally extending edge margins, two elongated edge faces, and two end faces;

wherein each said side face is pierced by a plurality of fastener clearance holes arranged in two straight rows, each extending longitudinally of a respective one of said margins, wherein the holes in each row in said side face have a constant centre to centre pitch distance, wherein the distance from the centre of each end hole in each row of holes in said side face to a respectively adjacent end face of the component is substantially one half of said pitch distance, wherein the distance from the centre line of each row of holes in said side face to a respectively adjacent edge face of the component is substantially one half of said pitch distance, and wherein the centre lines of the rows of holes in said side face are separated by a distance substantially equal to a whole number multiple of said pitch distance;

wherein each said edge face is pierced by a plurality of fastener clearance holes arranged in a straight row extending longitudinally of said each edge face, wherein the centre to centre distance between the holes in the row in said each edge face equals said pitch distance, wherein the distance from the centre of each end hole in the row of holes in said each edge face to a respectively adjacent end face of the component is substantially one half of said pitch distance, and wherein the distance from the centre line of the row of holes in said each edge face to the side face of the component is substantially one half of said pitch distance; and

wherein each end face is pierced by at least two fastener clearance holes, wherein the distance from the centre of each of said at least two holes in each end face to said side face is substantially one half of said pitch distance and wherein the distance from the centre of each of said at least two holes in each end face to a respectively adjacent edge face is substantially one half of said pitch distance.

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According to a second aspect of the invention, it consists in a fabricated structural component, having six substantially planar faces corresponding to the sides of an elongated rectangular prism, comprising two components, each according to the first aspect of the invention, united by a plurality of discrete, spaced apart spacer means, such that corresponding edge faces of the two components according to the first aspect are spaced apart and co-planar, and wherein the spacer means are such that the distance between the centre lines of the rows of holes in each pair of corresponding edge faces is a whole number multiple of said pitch distance.

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It is pointed out that the whole number referred to in the above description of structural components according to the second aspect of the invention may or may not have the same value as the whole number referred to in the description of structural components according to the first aspect of the invention.

In preferred embodiments of the first aspect of the invention the component is fabricated from two, angle sectioned elements, each comprising two flanges meeting at substantially a ninety degree included angle, for example lengths of rolled structural steel angle, spaced apart and rigidly held together by discrete and spaced apart spacer plates extending between and welded to coplanar flanges of the two elements. Thus two parallel, spaced apart, co-planar flanges of the two elements constitute the margins of said side face, and the other flanges of the two elements respectively constitute the said edge faces. Of course, this spaced apart angle construction carries through to preferred embodiments of the second aspect of the invention. This is an important feature of the preferred embodiments as it provides hand access to the interior of components according to the second aspect of the invention, and facilitates such access to the side of a component according to the first aspect remote from an assembler of the components when putting together a structure made of components according to the invention. Such access is convenient, when

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assembling the components using removable fasteners in the form of bolts and nuts, to enable both the head of each bolt and a nut threaded on it to be simultaneously engaged by appropriate spanners.

By way of example two embodiments of the above-described invention are described in more detail hereinafter with reference to the accompanying drawings.

Brief description of the Drawings

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Figure 1 is a perspective view of an end portion of a structural component according to the first aspect of the invention.

Figure 2 is a front elevation of the component of figure 1, drawn to a smaller scale.

Figure 3 is both a plan view and an inverted plan view of the component of figure 2, in that the component is identical in appearance when viewed from above or below.

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Figure 4 is an end elevation of the component of figure 2.

Figure 5 is a sectional view taken on line 5-5 of figure 2, drawn to a larger scale.

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Figure 6 is a view similar to figure 1 of a component according to the second aspect of the invention.

Figure 7 is both a front and a rear elevation of the component of figure 6, in that the component is identical in appearance when viewed from the front and the rear, drawn to a smaller scale.

Figure 8 is an end elevation of the component of figure 7.

Figure 9 is a sectional view taken on line 9-9 of figure 7.

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Best Mode of putting the invention into effect.

The multi-purpose structural component illustrated by figures 1 to 5 inclusive comprises two identical, elongated angle sectioned elements 10, each comprising side flanges 11 and edge flanges 12 (see figure 5), and a plurality of discrete and spaced apart spacer plates 13 and 14 extending between and welded to co-planar flanges 11 of the two angle sectioned elements. Thus, the two angle sectioned elements 10 are held rigidly together in a parallel, spaced apart configuration. The two, co-planar flanges 11 together constitute longitudinally extending margins of the side face of the structural component (and for that reason have been captioned side flanges herein), whereas each of the flanges 12 constitutes an edge face of the component, (and for that reason have been captioned edge flanges herein).

The two angle sectioned elements 10 are further held and rigidified by end spacer plates 16, constituting the end faces of the component now being described.

Each of the side flanges 11 and each of the edge flanges 12 is pierced by a straight row of fastener clearance holes 15 extending longitudinally of the respective flanges. In accordance with the invention, and as indicated in figures 2, 3 and 5, the holes 15 in each row are spaced apart by a common, centre to centre, pitch distance "p", the distance from the centres of the end holes in each row to their respectively adjacent ends of the component is "p/2", the distance from the centre line of the row of holes in each edge flange 12 to the side face of the component is "p/2", and the distance from the centre line of

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each row of holes in the side flanges 11 to their respectively adjacent edge face is also "p/2". Moreover the spacer plates 13, 14 and 16 are such that the distance between the centre lines of the rows of holes in the side flanges 11 is "np", where "n" is a whole plural number. In the illustrated embodiment "n" is 2, but in other embodiments it may be 1 or a number larger than 2.

Furthermore, each end spacer plate 16 is pierced by two fastener clearance holes 15, and, as may best be seen in figure 5, the centres of those two holes are spaced from the side face and from their respectively adjacent edge faces by "p/2".

In other examples of the invention, the end spacer plate may be pierced by one or more further holes disposed in a row of which the two illustrated holes are end holes of the row. In such instances all holes in the row would be equally spaced apart, so as to have a centre to centre pitch distance of "p".

Furthermore some or all of the spacer plates 14 may be replaced by angle sectioned spacers or T-sectioned spacers, wherein one flange of the angle or the head of the T corresponds to the plate 14, provided the other flange of the angle or the stem of the T is appropriately spaced from the immediately adjacent holes 15.

It will be apparent to a man skilled in the art that the structural component illustrated by figures 1 to 5 would display considerable versatility as an element of many and varied, complex, demountable structures. Two such components may be bolted together in end to end or face to face abutment with various degrees of overlap, or may be bolted together at Tee or Cross joints at a great number of positions, merely by appropriately aligning selected fastener holes for the receipt of bolts or other fasteners.

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The structural component illustrated by figures 6 to 9 inclusive may be described as a dual component. It comprises two single components, each according to figures 1-5 inclusive, which require no further description, with each single component's corresponding edge flanges 12 held in a parallel, spaced apart configuration by spacer plates 17 in register with the single components' spacer plates 14, and spacer plates 18 in register with the single components' spacer plates 13. Furthermore the end spacer plates 16 of the two single components are preferably integrally merged as margins of an end spacer plate 20 in the dual component.

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Also internal cross-braces 19 may be provided in register with one or more of the pairs of spacer plates 17, to further rigidify the dual component.

The spacer plates 17 and 18 and the end spacer plate 20 are such that the centre lines of the rows of holes in the corresponding flanges 12 of the single components are spaced by a whole number multiple of the pitch distance "p", which may or may not be the same whole number multiple applicable to the distance between the rows of holes in the side flanges 11 of the single components.

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Claims

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1. A fabricated structural component having five substantially planar faces corresponding to five faces of a an elongated rectangular prism, namely an elongated side face, including two longitudinally extending edge margins, two elongated edge faces, and two end faces;

wherein each said side face is pierced by a plurality of fastener clearance holes arranged in two straight rows, each extending longitudinally of a respective one of said margins, wherein the holes in each row in said side face have a constant centre to centre pitch distance, wherein the distance from the centre of each end hole in each row of holes in said side face to a respectively adjacent end face of the component is substantially one half of said pitch distance, wherein the distance from the centre line of each row of holes in said side face to a respectively adjacent edge face of the component is substantially one half of said pitch distance, and wherein the centre lines of the rows of holes in said side face are separated by a distance substantially equal to a whole number multiple of said pitch distance;

wherein each said edge face is pierced by a plurality of fastener clearance holes arranged in a straight row extending longitudinally of said each edge face, wherein the centre to centre distance between the holes in the row in said each edge face equals said pitch distance, wherein the distance from the centre of each end hole in the row of holes in said each edge face to a respectively adjacent end face of the component is substantially one half of said pitch distance, and wherein the distance from the centre line of the row of holes in said each edge face to the side face of the component is substantially one half of said pitch distance; and

wherein each end face is pierced by at least two fastener clearance holes, wherein the distance from the centre of each of said at least two holes in each end face to said side face is substantially one half of said pitch distance and wherein the distance from the centre of each of said at least two holes in each

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end face to a respectively adjacent edge face is substantially one half of said pitch distance.

A structural component according to claim 1 comprising two 2. identical, elongated angle sectioned elements, each comprising a side flange and an edge flange, two end plates, each extending from an end of one angle sectioned element to a corresponding end of the other angle sectioned element and a plurality of discrete and spaced apart spacers extending between and welded to co-planar side flanges of the two angle sectioned elements, whereby the two angle sectioned elements are held rigidly together in a parallel, spaced apart configuration, wherein each side flange constitutes a margin of said side face of the component, wherein each edge flange constitutes an edge face of the component, and wherein said end plates constitute the end faces of the component.

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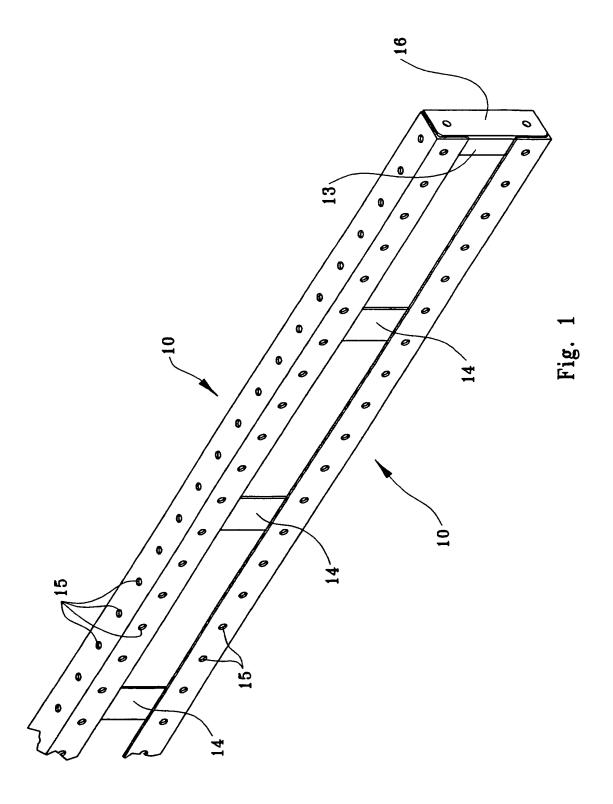
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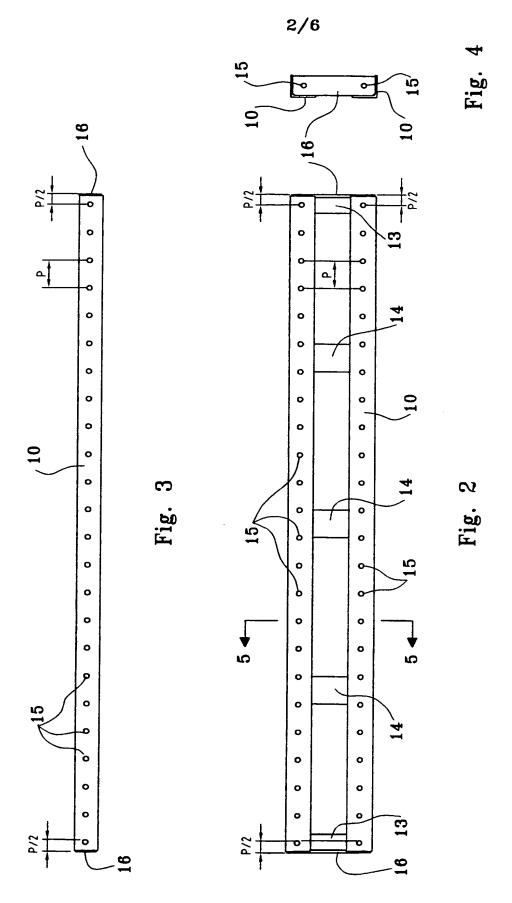
- 3. A structural component according to claim 2 wherein each spacer is a plate.
- A structural component according to claim 2 wherein at least one 4. 20 of said spacers is T-sectioned.
 - A structural component according to claim 2 wherein at least one 5. of said spacers is angle sectioned.
- A fabricated structural component, having six substantially planar 25 6. faces corresponding to the sides of an elogated rectangular prism, comprising two single components, each according to any one of the preceding Claims, united as a dual component by a plurality of discrete, spaced apart spacer means, such that corresponding edge faces of the two single components are 30 spaced apart and co-planar, and wherein the spacer means are such that the

- 11 -

distance between the centre lines of the rows of holes in each pair of corresponding edge faces is a whole number multiple of said pitch distance.

- 7. A fabricated structural component according to claim 6 wherein said spacer means further comprise at least one internal cross brace.
 - 8. A structural component according to claim 6 wherein the end faces of the single components at corresponding ends thereof are merged into a single end face at each end of the dual component.





Substitute Sheet (Rule 26) RO/AU

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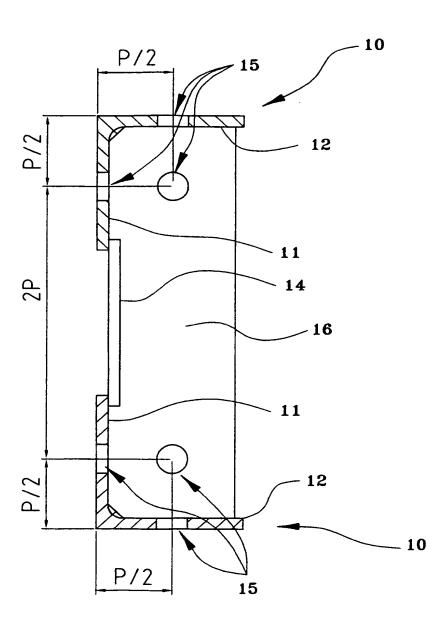
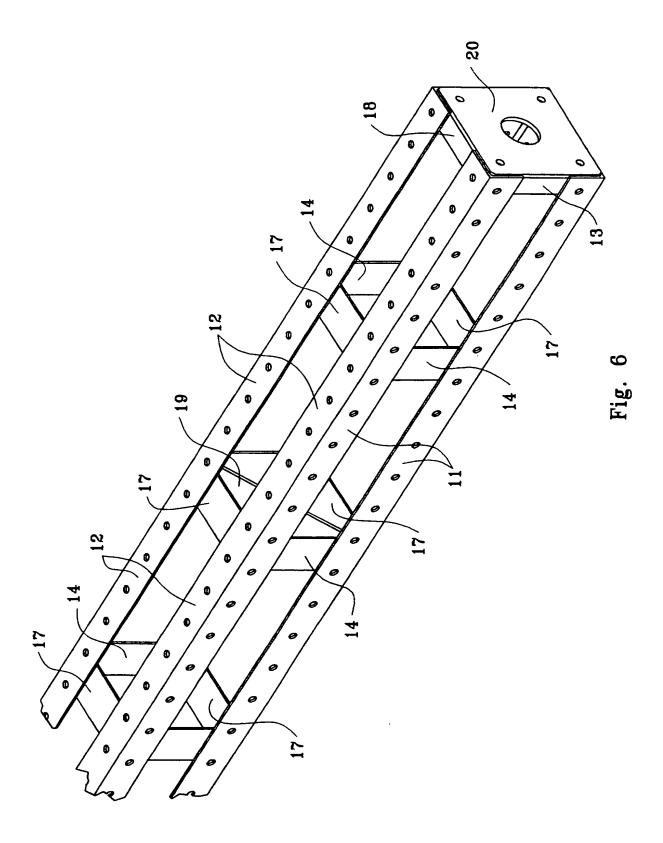
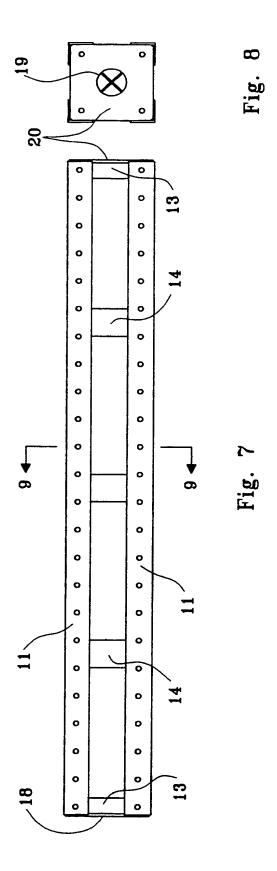


Fig. 5

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Substitute Sheet (Rule 26) RO/AU

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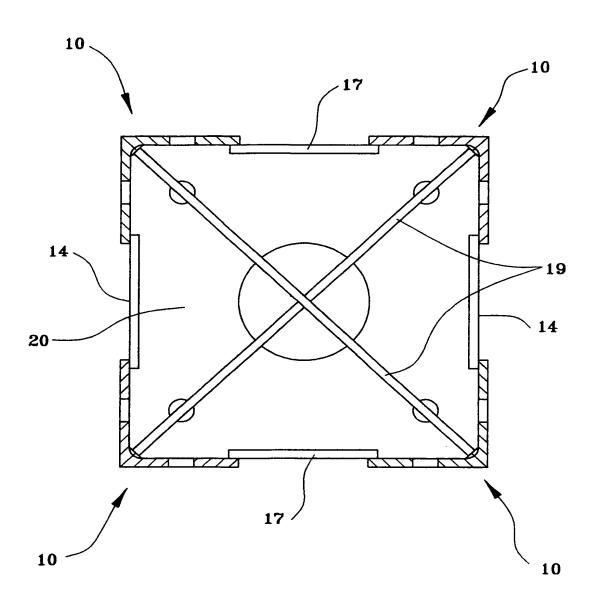


Fig. 9

INTERNATIONAL SEARCH REPORT

International application No.

			AU00/00036
A.	CLASSIFICATION OF SUBJECT MATTER		
Int. Cl. 7:	E04H 12/10, E04C 3/08		
According to	International Patent Classification (IPC) or to both	h national classification and IPC	
В.	FIELDS SEARCHED		:
Minimum documents E04C, E04G	mentation searched (classification system followed by 6, F16S	classification symbols)	
	searched other than minimum documentation to the ex C 3/08, E04H 12/10	tent that such documents are included in	the fields searched
Electronic data DERWENT,	base consulted during the international search (name of JAPIO elongate, joist, girder, column, post, to the search of the search	f data base and, where practicable, searce upright, aperture, opening, hole, as	h terms used) ray, line, row, meccano
C.	DOCUMENTS CONSIDERED TO BE RELEVAN	г	
Category*	Citation of document, with indication, where ap		Relevant to claim No.
X	US 4964256 A (McCracken) 23 October 199 Column 2, line 26 to Column 3, line 39 and 1		1 to 8
A	AU 19176/83 A (John Lysaught (Australia)	Ltd) 29 March 1984	
A	DD 216980 A (Ball Montage OST) 2 Januar	ry 1985	
	Further documents are listed in the continuation	on of Box C X See patent far	nily annex
* Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "E" carlier application or patent but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed "C" later document published after the international priority date and not in conflict with the applic understand the principle or theory underlying to document of particular relevance; the claimed of document of particular relevance; the claimed of the considered to involve an inventive step when the document of particular relevance; the claimed of the considered to involve an inventive step when the document of particular relevance; the claimed of the considered to involve an inventive step when the document of particular relevance; the claimed of the considered to involve an inventive step when the document of particular relevance; the claimed of the considered to involve an inventive step when the document of particular relevance; the claimed of the considered to involve an inventive step when the document of particular relevance; the claimed of the considered to involve an inventive step when the document of particular relevance; the claimed of the considered to involve an inventive step when the document of particular relevance; the claimed of the considered to involve an inventive step when the document of particular relevance; the claimed of the considered to involve an inventive step when the document of particular relevance; the claimed of the considered to involve an inventive step when the document of particular relevance.			n the application but cited to inderlying the invention ne claimed invention cannot insidered to involve an is taken alone ne claimed invention cannot we step when the document is inch documents, such son skilled in the art
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7 March 200 Name and mail	U ing address of the ISA/AU	Authorized officer	1 1 1 1 1 1 2 0 0 0 0 0 0 0 0 0 0 0 0 0
PO BOX 200, V	PATENT OFFICE WODEN ACT 2606, AUSTRALIA pct@ipaustralia.gov.au (02) 6285 3929	COLIN FITZGIBBON Telephone No : (02) 6283 2226	

INTERNATIONAL SEARCH REPORT Information on patent family members

International application No. **PCT/AU00/00036**

This Annex lists the known "A" publication level patent family members relating to the patent documents cited in the above-mentioned international search report. The Australian Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

Patent Document Cited in Search Report			Patent	Family Member			
US	4964256	AU	68157/90	CA	2026397	EP	0436277

END OF ANNEX

INTERNATIONAL SEARCH REPORT

International application No. PCT/A1/00/00036

			PCT/AU00/00036	
A.	CLASSIFICATION OF SUBJECT MATTER	L		
Int. Cl. 7:	E04H 12/10, E04C 3/08			
According to	International Patent Classification (IPC) or to be	th national classification and l	IPC	
В.	FIELDS SEARCHED	_		
Minimum doce E04C, E04C	umentation searched (classification system followed by G, F16S	classification symbols)		
Documentation AU IPC E04	n searched other than minimum documentation to the eAC 3/08, E04H 12/10	extent that such documents are inc	luded in the fields searched	
Electronic data DERWENT	base consulted during the international search (name, JAPIO elongate, joist, girder, column, post,	of data base and, where practicab upright, aperture, opening, l	le, search terms used) hole, array, line, row, meccano	
C.	DOCUMENTS CONSIDERED TO BE RELEVAN	т		
Category*	Citation of document, with indication, where a	ppropriate, of the relevant pass	sages Relevant to claim No.	
x	US 4964256 A (McCracken) 23 October 19 Column 2, line 26 to Column 3, line 39 and		1 to 8	
A	AU 19176/83 A (John Lysaught (Australia)	Ltd) 29 March 1984		
A	DD 216980 A (Ball Montage OST) 2 Janua	гу 1985		
	Further documents are listed in the continuati	on of Box C X See pat	ent family annex	
"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention document of particular relevance; the claimed invention cannot the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) document referring to an oral disclosure, use, exhibition or other means "P" document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is taken alone occument of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such document is combined with one or more other such documents, such combined with one or more other such documents, such combined with one or more other such documents, such combined with one or more other such documents, such combined with one or more other such documents of the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is taken alone or one of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone or one of particular				
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PO BOX 200, V	PATENT OFFICE VODEN ACT 2606, AUSTRALIA pct@ipaustralia.gov.au 02) 6285 3929	COLIN FITZGIBBON Telephone No : (02) 6283 22	26	

INTERNATIONAL SEARCH REPORT Information on patent family members

International application No. PCT/AU00/00036

This Annex lists the known "A" publication level patent family members relating to the patent documents cited in the above-mentioned international search report. The Australian Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

Patent Docu	ment Cited in Search Report	Patent Family Member					
US	4964256	AU	68157/90	CA	2026397	EP	0436277

END OF ANNEX

REC'D (8 JUN 2001
MIFO	POT

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference GWN:#30634 2130685	FOR FURTHER ACTION	See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416).	
International Application No. PCT/AU00/00036	International Filing D 24 January 2000	Pate (day/month/year)	Priority Date (day/month/year) 9 June 1999
International Patent Classification (IPC)	or national classification	on and IPC	
Int. Cl. ⁷ E04H 12/10, E04C 3/08			
Applicant			
PRESTON, John Clement			
This international preliminary of and is transmitted to the application.	examination report has ant according to Articl	been prepared by this Ir e 36.	nternational Preliminary Examining Authority
2. This REPORT consists of a tot	al of 4 sheets, inclu	ding this cover sheet.	
This report is also accombeen amended and are the Rule 70.16 and Section 6	e basis for this report a	nd/or sheets containing i	ption, claims and/or drawings which have rectifications made before this Authority (see PCT).
These annexes consist of a total	l of sheet(s).		
3. This report contains indications relating	g to the following item	ns:	
I X Basis of the report			
II Priority			
III Non-establishment	t of opinion with regard	d to novelty, inventive st	ep and industrial applicability
IV Lack of unity of in	vention		
V X Reasoned statement citations and expla	nt under Article 35(2) anations supporting suc	with regard to novelty, in	nventive step or industrial applicability;
VI Certain documents	cited		
VII Certain defects in	the international applic	cation	
VIII Certain observations on the international application			
Date of submission of the demand Date of completion of the report			ereport
22 December 2000		29 May 2001	
Name and mailing address of the IPEA/AU		Authorized Officer	
AUSTRALIAN PATENT OFFICE PO BOX 200, WODEN ACT 2606, AUSTR			
E-mail address: pct@ipaustralia.gov.au Facsimile No. (02) 6285 3929		COLIN FITZGIBBO	n
. ,	1	Telephone No. (02) 628	3 2226

INTERNATIONAL PRELIMEDARY EXAMINATION REPORT

		_
international	application	No.

PCT/AU00/00036

I.	Basis of the report
1.	With regard to the elements of the international application:*
	X the international application as originally filed.
	the description, pages, as originally filed,
	pages, filed with the demand,
	pages, received on with the letter of
	the claims, pages, as originally filed,
	pages, as amended (together with any statement) under Article 19,
	pages, filed with the demand,
	pages, received on with the letter of
	the drawings, pages, as originally filed,
	pages , filed with the demand,
	pages, received on with the letter of
	the sequence listing part of the description:
	pages , as originally filed
	pages, filed with the demand pages, received on with the letter of
2.	
۷.	With regard to the language, all the elements marked above were available or furnished to this Authority in the language in which the international application was filed, unless otherwise indicated under this item.
	These elements were available or furnished to this Authority in the following language which is:
	the language of a translation furnished for the purposes of international search (under Rule 23.1(b)).
	the language of publication of the international application (under Rule 48.3(b)).
	the language of the translation furnished for the purposes of international preliminary examination (under Rules 55.2 and/or 55.3).
3.	With regard to any nucleotide and/or amino acid sequence disclosed in the international application, was on the basis of the sequence listing:
	contained in the international application in written form.
	filed together with the international application in computer readable form.
	furnished subsequently to this Authority in written form.
	furnished subsequently to this Authority in computer readable form.
	The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.
	The statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished
4.	The amendments have resulted in the cancellation of:
	the description, pages
	the claims, Nos.
	the drawings, sheets/fig.
5.	This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).**
*	Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17).
**	Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report

PCT/AU00/00036

v.	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations
	and explanations supporting such statement

	and capitalitions supporting s		
1.	Statement		
	Novelty (N)	Claims 3, 4	YES
		Claims 1, 2, 5 to 8	NO
	Inventive step (IS)	Claims	YES
		Claims 1 to 8	NO
	Industrial applicability (IA)	Claims 1 to 8	YES
		Claims	NO

2. Citations and explanations (Rule 70.7)

The following documents identified in the International Search Report have been considered for the purposes of this report:

D1 US 4964256 A (McCracken)

Novelty (N) Claims 1, 2, 5 to 8

Claim 1

The invention as defined in Claim 1 is not considered to be novel in light of D1. This citation discloses a fabricated structural component (beam members 10) having five substantially planar faces corresponding to five faces of an elongated rectangular prism, namely an elongated side face (24), including two longitudinally extending edge margins, two elongated edge faces (20a, 20b) and two end faces (16), wherein each face is pierced by a plurality of fastener clearance holes (26, 34, 48) arranged in straight lines. The distance between clearance holes, and between the clearance holes and the edge of the component as defined in the claim, is considered to be explicitly disclosed by the figures.

Claims 2 and 5

The invention as defined in Claim 2 is also explicitly disclosed by Figure 5 of D1, wherein the component comprises two identical elongated angle section elements (14a, 14b), separated by a plurality of discrete and spaced apart spacers (block 42). The additional feature of Claim 5 ie the spacer being angle sectioned, is also explicitly disclosed by Figure 5 of D1.

Claim 6

The fabricated structural component as defined in Claim 6, is considered not to be novel in light of D1. Figure 5 discloses the component comprising two single components (14a, 14b), united as a dual component by a plurality of discrete spaced apart spacer means (42, Column 3, lines 12 to 19). The distance between the centre lines of the holes is considered to be disclosed by the drawing.

Claims 7 and 8

Spacer 42 of D1 comprises at least one internal brace, as defined in Claim 7, and the end faces (38) of the single components (14a, 14b) are merged into a single face (end plate 16) at each end of the dual component, as defined in Claim 8. Neither of these claims are considered to be novel.

Cont'd

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

PCT/AU00/00036

Supplemental Box

(To be used when the space in any of the preceding boxes is not sufficient)

Continuation of V Reasoned Statement

Inventive Step (IS) Claims 1 to 8

Claims 1, 2, 5 to 8

As above

Claims 3, 4

The inventions as defined in Claims 3 and 4 are not considered to involve an inventive step in light of D1. Although the citation does not explicitly disclose the spacer being a plate and the spacer is T-sectioned respectively, the selection of the section of the spacer is considered to be part of the common general knowledge of the art, and not essential features of the invention. Further, these features are not essential to the working of the invention, hence their inclusion does not involve an inventive step.

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CERTIFICATE OF I	MAILING BY "EXPRESS Ment Preston	MAIL" (376ER 1.19).	Docket No. 0.7-DEC 2001
Serial No.	Filing Date	Examiner	Group Art Unit
nvention: MULTI-PUF	RPOSE STRUCTURAL COMPO	NENT	
I hereby certify that the	e following correspondence:		
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		of correspondence) ce "Express Mail Post Office to Add	
December (Date)	7, 2001	Patrice Michele Pott (Toped of Printed Name of Person Mailing (Signature of Person Mailing Correct EL 731283972 US ("Express Mail" Mailing Label N	er Correspondence) Office pondence)
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PATENT COOPERATION TREATY

From the:
INTERNATIONAL PRELIMINARY EXAMINING AUTHORITY

To: FREEHILLS CARTER SMITH & BEADLE		PCT NOTIFICATION OF TRANSMITTAL OF INTERNATIONAL PRELIMINARY EXAMINATION		
MLC Centre Martin Place SYDNEY NSW 2000	1000.470.21	Date of mailing	3.1	CT Rule 71.1) MAY 2001
Applicant's or agent's file reference GWN:#30634 2130685	7		PORT	ANT NOTIFICATION
International Application No. PCT/AU00/00036	International Filing Date 24 January 2000		Priority Date 9 June 1999	
Applicant PRESTON, John Clement				

- The applicant is hereby notified that this International Preliminary Examining Authority transmits herewith the international preliminary examination report and its annexes, if any, established on the international application.
- 2. A copy of the report and its annexes, if any, is being transmitted to the International Bureau for communication to all the elected Offices.
- 3. Where required by any of the elected Offices, the International Bureau will prepare an English translation of the report (but not of any annexes) and will transmit such translations to those Offices.

4. **REMINDER**

The applicant must enter the national phase before each elected Office by performing certain acts (filing translations and paying national fees) within 30 months from the priority date (or later in some Offices)(Article 39(1))(see also the reminder sent by the International Bureau with Form PCT/IB/301).

Where a translation of the international application must be furnished to an elected Office, that translation must contain a translation of any annexes to the international preliminary examination report. It is the applicant's responsibility to prepare and furnish such translation directly to each elected Office concerned.

For further details on the applicable time limits and requirements of the elected Offices, see Volume II of the PCT Applicant's Guide

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Authorized officer

COLIN FITZGIBBON
Telephone No. (02) 6283 2226

PATENT COOPERATION TREATY **PCT**

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

<u> </u>					
Applicant's or agent's file reference GWN:#30634 2130685	FOR FURTHER ACTION	See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416).			
International Application No. PCT/AU00/00036	International Filing Date (day/month/year) 24 January 2000		Priority Date (day/month/year) 9 June 1999		
International Patent Classification (IPC)	or national classification	n and IPC			
Int. Cl. ⁷ E04H 12/10, E04C 3/08					
Applicant					
PRESTON, John Clement					
		<u> </u>			
This international preliminary and is transmitted to the applic	examination report has cant according to Article	been prepared by this I e 36.	nternational Preliminary Examining Authority		
2. This REPORT consists of a to	stal of 4 sheets, include	ding this cover sheet.			
l e			iption, claims and/or drawings which have		
been amended and are the	he basis for this report a	nd/or sheets containing	rectifications made before this Authority (see		
Rule 70.16 and Section	607 of the Administrativ	ve instructions under th	erci).		
These annexes consist of a tot	al of sheet(s).				
3. This report contains indications relating to the following items:					
I X Basis of the report					
II Priority			•		
III Non-establishme	III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability				
IV Lack of unity of					
citations and explanations supporting such statement					
VI Certain documen	ments cited				
VII Certain defects in	in the international application				
VIII Certain observations on the international application					
Date of submission of the demand Date of completion of the report					
22 December 2000		29 May 2001			
Name and mailing address of the IPBA/AU		Authorized Officer			
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PO BOX 200, WODEN ACT 2606, AUS' E-mail address: pct@ipaustralia.gov.au	l l				
Facsimile No. (02) 6285 3929		COLIN FITZGIBBON Telephone No. (02) 6283 2226			

INTERNATIONAL PRBLIMINARY EXAMINATION REPORT

International application No.

PCT/AU00/00036

I.	Basis of the report			
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	pages, filed with the demand,			
	pages, received on with the letter of			
	the claims, pages, as originally filed,			
	pages , as amended (together with any statement) under Article 19,			
	pages, filed with the demand,			
	pages, received on with the letter of			
	the drawings, pages, as originally filed,			
	pages , filed with the demand,			
	pages, received on with the letter of			
	the sequence listing part of the description:			
	pages , as originally filed			
	pages , filed with the demand			
	pages, received on with the letter of			
2.	With regard to the language, all the elements marked above were available or furnished to this Authority in the language in which the international application was filed, unless otherwise indicated under this item.			
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**	Any replacement sheet containing such amendments must be referred to under item I and annexed to this report			

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INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

PCT/AU00/00036

v.	and explanations supporting such statement			
1.	Statement			
	Novelty (N)	Claims 3	3, 4	YES
		Claims .	1, 2, 5 to 8	NO
	Inventive step (IS)	Claims		YES
	- · ·	Claims	1 to 8	NO
	Industrial applicability (IA)	Claims :	1 to 8	YES
-	••	Claims		NO

Citations and explanations (Rule 70.7) 2.

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US 4964256 A (McCracken)

Novelty (N) Claims 1, 2, 5 to 8

Claim 1

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Claims 2 and 5

The invention as defined in Claim 2 is also explicitly disclosed by Figure 5 of D1, wherein the component comprises two identical elongated angle section elements (14a, 14b), separated by a plurality of discrete and spaced apart spacers (block 42). The additional feature of Claim 5 ie the spacer being angle sectioned, is also explicitly disclosed by Figure 5 of D1.

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Cont'd

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

PCT/AU00/00036

Supplemental Box

o be used when the space in any of the preceding boxes is not sufficient)

Continuation of V Reasoned Statement

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Claims 1, 2, 5 to 8

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Claims 3, 4

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